

STANDARD-MODERN ENGINE LATHE OPTIONS & ACCESSORIES LIST

Produced by Racer Machinery International Inc.



Last Update: January 22, 2016

*Optional accessories for each series indicated by an ●

*Please contact for pricing inquiries

STANDARD-MODERN Engine Lathe Options & Accessories

SERIES	1300/1400	1600	2000	2600
Telescopic Taper Attachment	●	●	●	●
Digital Readout (Fagor, NewAll, Heidenhain, Acu-Rite)	●	●	●	●
Variable Speed	●	●	●	●
Single Phase	●	●	●	●
D1-11 with 4.06 Spindle Bore			●	●
Motor 3HP (1440 Only)	●			
Motor 5HP (1440 Only)	●			
Motor 20HP			●	
CHUCK & FACE PLATES				
6" 3-Jaw D1-4	●			
8" 3-Jaw D1-4	●			
8" 4-Jaw D1-4	●			
10" 3-Jaw D1-6		●		
10" 4-Jaw D1-4	●			
10" 4-Jaw D1-6		●		
12" 3-Jaw D1-6		●		
12" 4-Jaw D1-6		●		
10" 3-Jaw D1-8			●	●
12" 3-Jaw D1-8			●	●
12" 4-Jaw D1-8			●	●
16" 3-Jaw D1-8			●	●
16" 4-Jaw D1-8			●	●
Sjogren Collet Chuck D1 Front Mount 5 C Hand Wheel Type	●	●	●	●
Collet Chuck D1 Mount Draw Bar Type	●	●	●	●
1 Set of 17-5C Round Collets (1/16" to 1 1/16" x 16ths)	●	●	●	●
35PC 1-1/6 – 1-1/8 x 32NDS 5C Collet Set	●	●	●	●
Face Plate 10"				
Face Plate 12"	●			
Face Plate 15" Toolmakers		●		
Face Plate 18" Toolmakers			●	●
Drill Chuck 1/32"-1/2" Capacity with arbor	●	●	●	●

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TOOLING				
4-Way Indexing Turret	●	●	●	●
Quick Change Tool Post c/w 5 Tool Holders – Quick Change Holders; Any of: turning, facing, boring, knurling, part off	●	●	●	●
STEADY RESTS/FOLLOW RESTS				
Steady Rest (Bronze Type) 3" Cap.	●			
Steady Rest (Bronze Type) 6" Cap.		●	●	●
Steady Rest (Roller Type) 6" Cap.		●	●	●
Steady Rest (Bronze Type) 10" Cap.			●	●
Steady Rest (Roller Type) 10" Cap.			●	●
Follow Rest (Bronze Type) 2 1/2" cap.	●	●		
Follow Rest (Roller Type) 2 1/2" cap.		●		
Follow Rest (Bronze Type) 3 1/2" cap.			●	●
Follow Rest (Roller Type) 3 1/2" cap.		●	●	●
Follow Rest (Bronze Type) 6" cap.			●	●
Follow Rest (Roller Type) 6" cap.			●	●
DIALS & STOPS				
Micrometer Carriage Stop, INCH	●	●	●	●
Micrometer Carriage Stop, METRIC	●	●	●	●
GUARDS				
Chuck Guard, Head Stock Mounted	●	●	●	●
Chip Guard - Saddle Mounted	●	●	●	●
MISCELLANEOUS				
Live Center 3MT - Heavy Duty	●			
Live Center 4MT - Heavy Duty		●		
Live Center 5MT - Heavy Duty			●	●
Live Center 3MT - Long Nose	●			
Live Center 4MT - Long Nose		●		
Live Center 5MT - Long Nose			●	●
Live Center 3MT - Royal (Made in USA)	●			
Live Center 4MT - Royal (Made in USA)		●		
Live Center 5MT – Royal (Made in USA)			●	●
Coolant Assy. W/5 gal. tank & pump	●	●	●	●
Coolant Assy. W/10 gal. tank & pump	●			
Metric Change Gears (not required for inch/metric lathe)	●			
Headstock Door Electric Interlock	●	●	●	●
Work Light	●	●	●	●